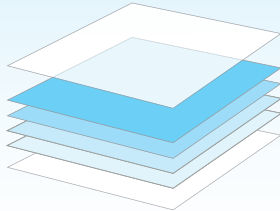


Hardsize (GS)

Is special grade of white-back paper board which designed for fridge applications and can be a base board for frozen application.



DOUBLE COATING	Min 20gsm Blade
TOP LAYER	NBKP + LBKP
UNDER LAYER	BCTMP
FILLER LAYER	BCTMP
BACK LAYER	NBKP + LBKP
COATING	Min 2 gsm

TECHNICAL DATA SHEET / PRODUCT SPECIFICATION

BASEBOARD PROPERTIES

GRAMMAGE T 410 om - 02	THICKNESS ISO 534:1988 (E)		STIFFNESS TABER 15° T 489 om-04			
	(g/m ²)	(µm)	(pt)	CD (gf.cm)	MD (gf.cm)	CD (mNm)
230 ± 5%	350 ± 4%	13.8 ± 4%	61	121	6.0	11.9
245 ± 5%	380 ± 4%	14.9 ± 4%	83	149	7.1	14.6
260 ± 5%	410 ± 4%	16.1 ± 4%	94	174	8.1	17.2
280 ± 5%	450 ± 4%	17.7 ± 4%	116	220	11.4	21.6
305 ± 5%	500 ± 4%	19.7 ± 4%	149	275	14.6	27.0
330 ± 5%	550 ± 4%	21.7 ± 4%	176	330	17.3	32.4
*) 360 ± 5%	600 ± 4%	23.6 ± 4%	223	380	21.8	33.8

Tolerance for Stiffness : ± 10%

Moisture Content T 412 om-02	%	6.0 ± 1
Roughness T 555 om-04	Top (µm)	Max 1.80
Brightness ISO 2470	Top (%)	90.0 ± 1
Gloss 75° T480 om-05	Top (%)	50.0 ± 5
Internal Bond Strength SCOTT T 569 pm-00	J/m ²	Min 120
Water Absorption T 441 om-04		

COBB (60s)	Top g/m ²	35 - 55
COBB (180s)	Top g/m ²	Max 70
COBB (180s)	Back g/m ²	Max 70

APPLICATION USES

Ice Cream Cake, Chocolate Tart Box, etc

RECOMMENDATE PRINTING METHODS

Offset Litho, Letterpress

OTHER FEATURES

Suitable for microwave
(Temperature until 175° C, 2 minutes)

*) MOQ Fulfillment



Rev. 01

Issued Date : January 02, 2020
SPECIFICATION FOR REFERENCE ONLY

FOR UPDATE and FURTHER INFORMATION PLEASE VISIT US AT:

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